



江苏华宇印涂设备集团有限公司

JIANGSU HUAYU PRINTING & COATING EQUIPMENT CO., LTD.



C45型 涂料机

C45 COATER WITH FEEDER



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简介:

- 该机供食品罐、饮料罐、气雾罐、金属玩具、日用化工罐、盖、盒之金属薄板表面进行打底上光及对金属薄板表面满板涂料、留空涂料,是金属薄板胶印的必备配套设备。
- 为保证机器的安全运转,使用斜面齿轮,推杆回程机构采用行量驱动方式,以避免经过校正的铁皮不至于受负荷。
- 橡皮辊筒用耐油橡胶或聚氨酯制成,耐磨性好,寿命长。
- 托辊筒采用镀铬冷硬铸铁或喷 WC 处理精磨而成,使用寿命长,表面精度高。
- 设主刮刀清洗装置、辅助刮刀和刮刀紧张装置。
- 设刮刀压力气动控制装置,确保刮刀两端压力一致,压力适中,避免损坏托辊表面。
- 设有咬牙轮、进料磁性轮,定位为前定位。本机设有横、竖留空,采用运转中校正机构,可不必停车通过手轮来调节橡胶辊的相位。
- 橡胶辊轴端采用端面齿连接,更换橡胶辊极为方便。
- 传油辊采用单独变频电机驱动,可通过改变两辊的线速度来消除涂料的飞溅和达到理想的厚度。

INTRODUCTION:

- This machine is an necessary equipment for sheeting metal offset when primed before printing or varnishing after printing of food cans, drink cans, aerosol cans, general cans or boxes. It may also be used for longitudinal partial coating or full coating.
- To ensure the machine run quietly, use slant gear and push bar reciprocator for less loading on passing tinplate.
- Rubber roller is made of oil-resistant rubber or polyurethane, featured with good wearability and long service life.
- Cylinder is made of fine-ground NiCrMo chilled cast iron or surface treated by WC sprayed coating, featured with long service life and high accuracy surface.
- The machine is set up with the main scraper, cleaning device, auxiliary scraper and scraper tension mechanism.
- The scraper pressure is pneumatically controlled to ensure the even and proper pressure at each end to avoid the damage to the cylinder surface.
- The gripper roller, feeding magnetic wheel, are furnished, the registering is of front-registering type. This machine provides the movable side guide and multi side guide system for vertical margin and horizontal margin. The adjustment system can work during operation instead of stop the machine and adjust by the hand wheel.
- The rubber roller is connecting at shaft end by coupled gear for easy replacement of rubber rollers.
- Transfer roller is separately driven by frequency converter motor, adjust line speed of two rollers for perfect thickness of coat.

主要技术参数:

最大金属薄板规格	1145*950(mm)
最小金属薄板规格	680*480(mm)
金属薄板厚度	0.16-0.6
托辊筒规格	Φ329*1155
橡胶辊尺寸	(Φ324-Φ339)*1145
上传油辊尺寸	Φ200.0*1145
下传油辊尺寸	Φ220*1145
机器运转速度	6000(p/h)

SPECIFICATIONS:

maximum metal sheets size	1145*950(mm)
minimum metal sheet size	680*480(mm)
metal sheet thickness	0.16-0.6
cylinder size	Φ329*1155
rubber roller size	(Φ324-Φ339)*1145
upper transfer roller size	Φ200.0*1145
lower transfer roller size	Φ220*1145
machine running speed	6000(p/h)

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